



DEBURR

SC08-01052-LP
Bore dia - 85mm
Piston dia - 55mm
Swing stroke 90° - 23mm
straight stroke - 16mm
Full stroke - 39mm

Surface Finish	▽▽▽	▽▽	▽	▽	~	ZONE	SCALE 1:1	PROJECTION
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	MATERILAS	
Ra Symbol	N1	N3	N2	N4	N5	N6	GROUP No:-	WEIGHT
							SWING	Wt.Kgs
							Qty.	Casting/forging/ welding drg.no
							01	
Drawn	Prabhakar	DESCRIPTION					Drawing NO	
Checked	Prabhakar	DESCRIPTION						
Approved	19/09/21	SWING CYLINDER						
Date	19/09/21	SC08-01052-LP						
Clamping elements type		CLASP					SHEET: 1 of 1	Sheet No:
		BANGALORE-72						1/1

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°